

SPECIFIC NOTES:-

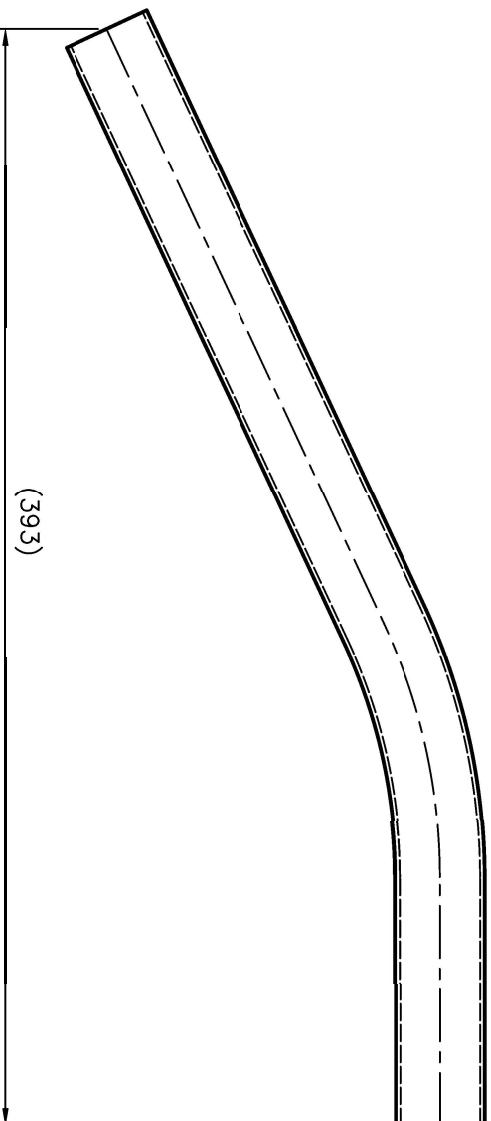
1. POLISH TO LEMMAR STANDARD SPECIFICATIONS
2. SUPPLY BAGGED AND LABELLED WITH PART NO. 89400120

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GENERAL NOTES:-

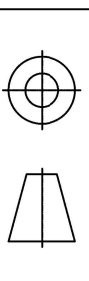
1. ALL DIMENSIONS IN MM UNLESS STATED OTHERWISE
2. GENERAL TOLERANCE OF $\pm 0.2\text{mm}$ UNLESS STATED OTHERWISE
3. REMOVE ALL BURRS AND SHARP EDGES
4. GENERAL TOLERANCE OF $+0.1/-0.0$ FOR DRILL HOLES UNLESS STATED OTHERWISE
5. ALL ANGULAR DIMENSIONS TO BE $\pm 0.5^\circ$ UNLESS OTHERWISE SPECIFIED
6. M4 BOLTS TO BE TIGHTENED TO 2.5Nm $\pm 0.5\text{Nm}$
7. M5 BOLTS TO BE TIGHTENED TO 5.0Nm $\pm 1.0\text{Nm}$
8. M6 BOLTS TO BE TIGHTENED TO 9.0Nm $\pm 1.0\text{Nm}$
9. M8 BOLTS TO BE TIGHTENED TO 21.0Nm $\pm 2.0\text{Nm}$
10. M10 BOLTS TO BE TIGHTENED TO 43.0Nm $\pm 3.0\text{Nm}$



FOR M/FACTURING
DETAILS SEE
85003823

DATE	ISS	CHANGE	BY
30/09/03	A	ECR#0536	AT
31/03/03	B	DMG UPDATE	TL
19/12/05	C	DWG UPDATE	KO
09/10/06	D	ECR#1483	AS

MATERIAL:-
ST. STEEL TUBE $\phi 1 \frac{1}{4}'' \times 16$ SWG -
GR.304
81000103 - CUT LENGTH 0.41M



SCALE:- 1:2 @ A3
DRAWN:- ARTHUR T
DATE:- 30/09/2003
SHEET:- 1 OF 1
CHECK'D:- D.WORTHINGTON

TITLE:-
GUARDRAIL DROP TUBE,
EG STD

DWG NO:- 89400120
REV D

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