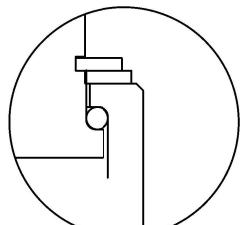


temp	Part no.	Description	Qty
1	84000476	MAIN BODY	1
2	84000477	UPPER BEARING CAP	1
3	84000478	LOWER CLAMP RING	1
4	84000010	DIA 12.5 DELRIN ROLLER	14
5	84000005	DIA 10 DELRIN ROLLER	2
6	84727	BALL - DIA 3/16"	43
7	84000023	LOWER CLAMP LOCKING RING	1
8	84000021	LOCKING WASHER	2
9	84000022	SPACER RING	1
10	84000024	L-SHAPE RING	2
11	B5289-A2M10	x 16LG Hex Skt Set Screw	3
12	820011760	-RING 104mmID x 3mmSD	1

PART NUMBER CHANGED FROM 89600012 TO 89600110

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**GENERAL NOTES:-**  
 1. ALL DIMENSIONS IN BRACKETS 0 ARE FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN MM UNLESS STATED OTHERWISE  
 2. M4 BOLTS TO BE TIGHTENED TO 2.5Nm ±0.5Nm  
 3. M5 BOLTS TO BE TIGHTENED TO 5.0Nm ±1.0Nm  
 4. M6 BOLTS TO BE TIGHTENED TO 8.0Nm ±1.0Nm  
 5. M8 BOLTS TO BE TIGHTENED TO 21.0Nm ±2.0Nm  
 6. M10 BOLTS TO BE TIGHTENED TO 45.0Nm ±3.0Nm



FOR 3/16" BALL BEARINGS

**TITLE:-**  
 Ø50 TOP BEARING ASSEMBLY

**LEMMAR**  
 LEMMAR STEERING DIVISION  
 100, CHADWICK ROAD, LUTON, LU2 9PL  
 TEL: 01525 851100 FAX: 01525 851100  
 WWW.LEMMAR.CO.UK  
 DWG NO: 89600110 ISSUE: F

DATE	ISS	CHANGE	BY
19/11/03	C	ISSUE PROD	DU
10/02/04	D	ECR 656	DU
4/10/04	E	PROD'N	DM
15/04/08	F	MOD11483	IM

ORTHOGONAL PROJECTION:

SCALE:- 1:1 @ A3  
 DRAWN:- DDUG U  
 DATE:- 11/10/2001  
 SHEET:- 1 OF 1  
 CHECK'D:-

QAP FILE 07/99/000005/ASSEMBLY/BEARINGS/TOPBEARINGS/89600110