

(NEW) STANDARD PORLIGHT HINGE & HANDLE ATTACHEMENT TO FRAME

From its introduction in 1997 to June 2000 the (New) Standard Portlight was made with hinges and handle catches fixed to the frame with a pressing / staking process.

This type hinge / handle catch attachment is not user serviceable.

The hinge on this type of portlight is an M4 fastening. The hinge pin cannot be changed to the M5 fastening that was introduced in November 2007.



Handle catch fitted with pressed / staking process



Hinge of type fitted with pressed / staking process

In June 2000 the portlight was changes to use screwed on hinges and handle catches that are user serviceable.

The hinges and handle catches sometimes have packers under them to control the seal compression.



Handle catch fitted with screw



Hinge of type fitted with screw

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