

INSTALLATION INSTRUCTIONS

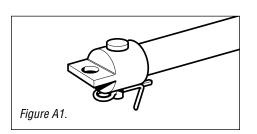
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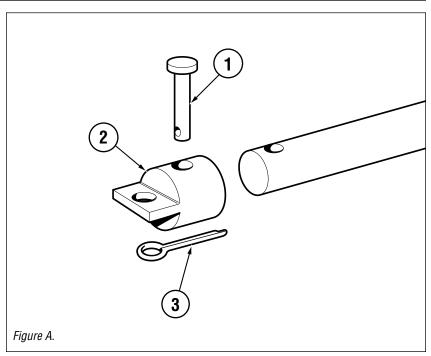
Page 1 of 1

ADAPTER KIT #HA5424

OMC Cobra Rod End

HC5326 BA150-7EM Cylinder Connection Detail for OMC





ITEM	PART #	QUANTITY PER KIT	DESCRIPTION
1	452028	1	Clevis Pin, SS
2	451928	1	Cylinder Rod End Adapter
3	020926	1	Cotter Pin, 1/8" x 1", SS

Install BA150-7EM hydraulic steering cylinder as per SeaStar Solutions instruction Book 2. This book is included with your purchased cylinder. If you do not have a copy, obtain one from SeaStar Solutions before proceeding.

Install the rod end adapter from SeaStar Solutions Adapter Kit HA5424 as per cylinder connection detail above.

After you have completed the installation, check the following.

- The head of the clevis pin is at the top of the cylinder rod as shown in figure A1.
- The cotter pin has been inserted through the hole in the clevis pin and the split end bent over to ensure the cotter pin does not fall out, as shown in figure A1.
- Ensure the adapter and cotter pin do not interfere with hoses or any mechanical linkages when the cylinder is moved from hard-over to hard-over.

▲ WARNING

Failure to follow these instructions may result in the rod-end separating and/or loss of steering, causing property damage and/or personal injury.