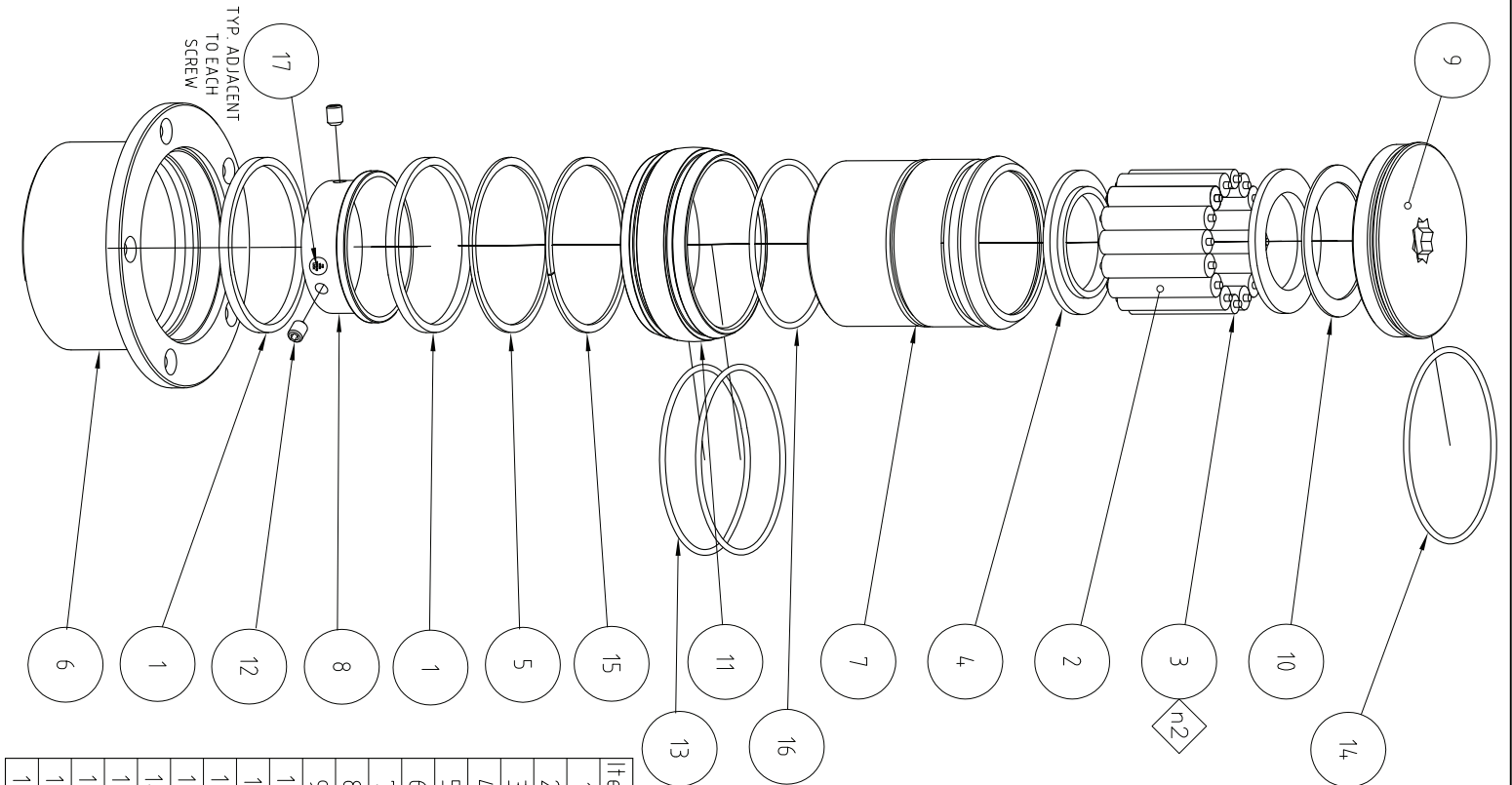
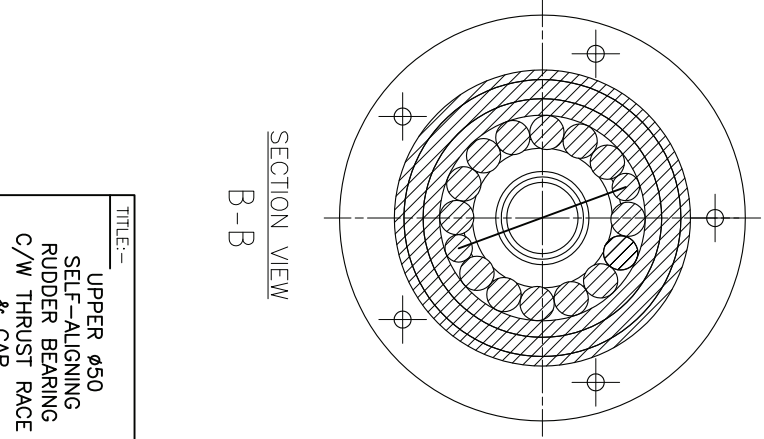
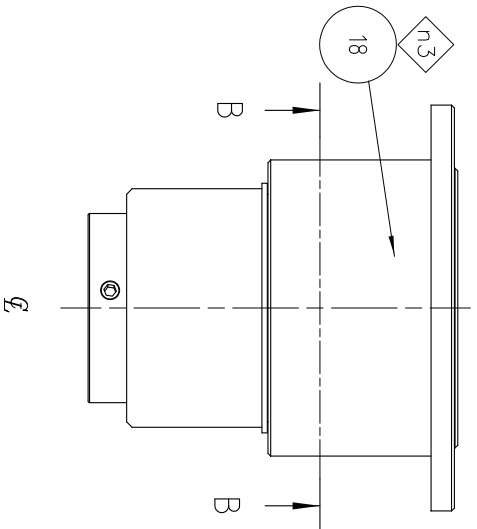
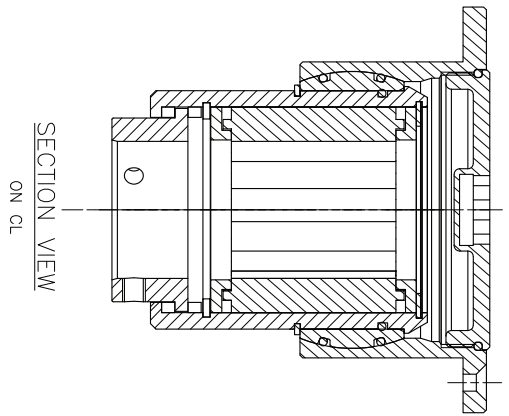




Item	PART No.	Qty	Description
1	84000996	2	THRUST WASHER SUIT 750/D, 67.5I/D
2	84000233	14	Ø12.5mm EXTENDED ROLLER
3	84000228	2	Ø10 EXTENDED ROLLER (FILLER)
4	84000024	2	L-RING
5	B12490	1	CIRCLIP INTERNAL, Ø75 BORE
6	84000517	1	OUTER BODY
7	84000981	1	INNER HOUSING
8	84000980	1	THRUST RACE
9	84000516	1	UPPER BEARING CAP
10	84000022	1	ROLLER SNAP RING
11	84000239	1	BEARING BALL
12	82000192	3	SKT CUP POINT SET SCREW M10X10
13	82001236	2	O-RING 89.5mmID x Ø3 (0895-30)
14	82001237	1	O-RING 94.5mmID x Ø3 (0945-30)
15	84000240	1	OUTER SNAP RING
16	82001238	1	O-RING 79.5mmID x Ø3 (0795-30)
17	25001266	3	THREAD LOCK LABEL
18	82001209	1	METALISED LABEL POLY LASER



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GENERAL NOTES:- 1. ALL DIMENSIONS IN BRACKETS () ARE FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN MM UNLESS STATED OTHERWISE 2. M4 BOLTS TO BE TIGHTENED TO 2.5nm ±0.5nm 3. M5 BOLTS TO BE TIGHTENED TO 3.0nm ±1.0nm 4. M6 BOLTS TO BE TIGHTENED TO 9.0nm ±1.0nm 5. M8 BOLTS TO BE TIGHTENED TO 21.0nm ±2.0nm 6. M10 BOLTS TO BE TIGHTENED TO 43.0nm ±3.0nm			
PRODUCTION NOTES:- n1. CLEAN ALL PARTS PRIOR TO ASSEMBLY n2. IF REQUIRED - FILLER ROLLERS MUST BE POSITIONED DIAMETRICALLY OPPOSITE EACH OTHER IF ROLLER NUMBERS REQUIRED DIFFER FROM THIS DRAWING PLEASE INFORM ENGINEERING. n3. ON COMPLETION OF ASSEMBLY APPLY METALISED LABEL 82001209			
DATE	ISS	CHANGE	BY
01/11/03	A	ISSUE PROD	DU
30/11/04	B	ISSUE PROD	MC
20/06/07	C	ECR 1751	DU
16/04/08	D	MOD11483	WM
15/07/08	E	MOD11756	WM
ORTHOGRAHIC PROJECTION:			
SCALE:- 1:2 @ A3			
DRAWN:- DOUG			
DATE:- 01/11/2003			
SHEET:- 1 OF 1			
CHECK'D:-			
TITLE:- UPPER Ø50 SELF-ALIGNING RUDDER BEARING C/W THRUST RACE & CAP			
DWG. NO: 89600587			
ISSUE: E			
LEMMAR STEERING DIVISION TEL: +44(0) 23 2640000 FAX: +44(0) 23 2640020 E-MAIL: INFO@LEMMAR.CO.UK WEBSITE: WWW.LEMMAR.CO.UK			