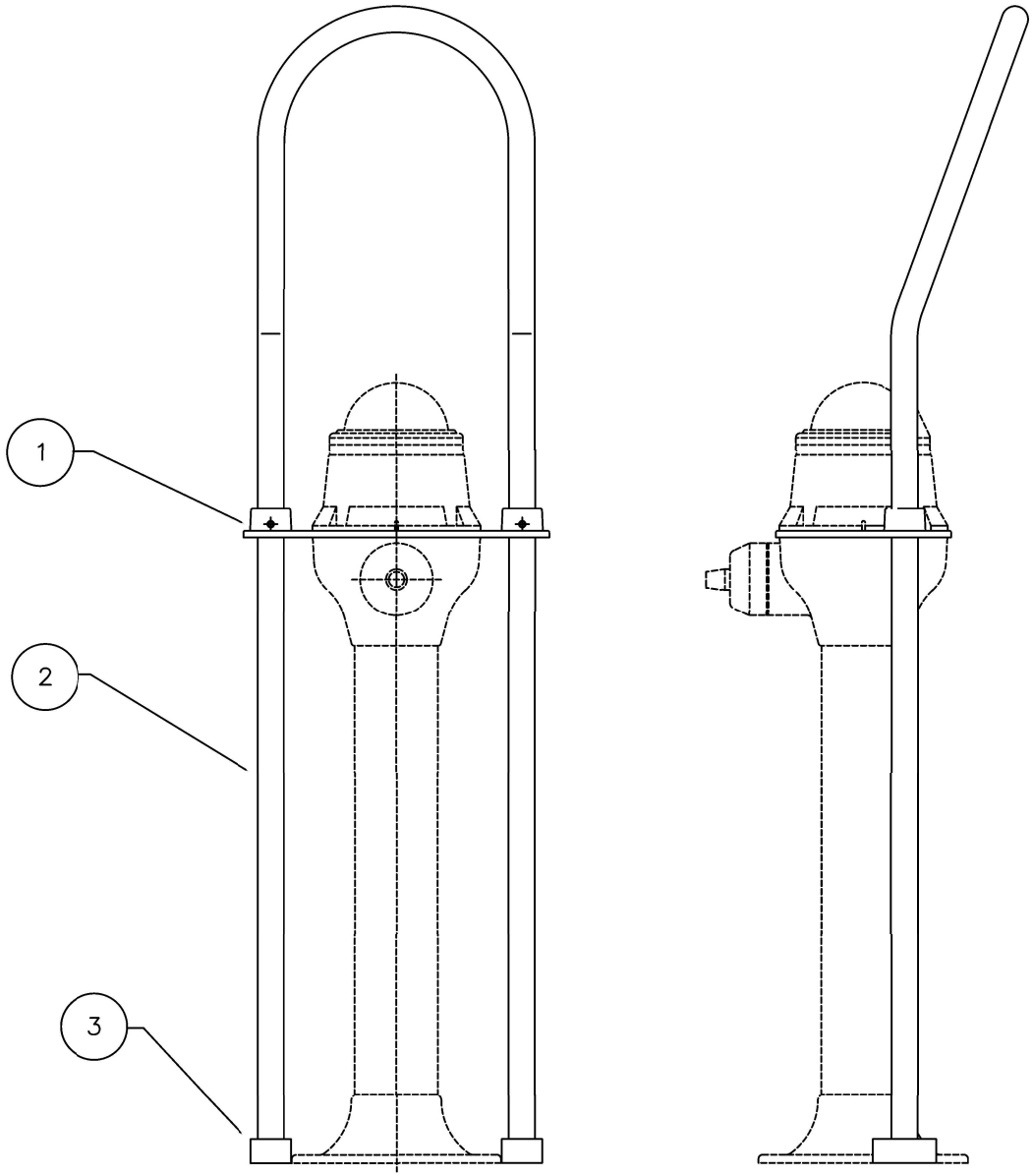

ITEM	QUANTITY	PART NO	DESCRIPTION
1	1	89400127	TOP PLATE
2	1	89400028	GUARDRAIL–KICKBACK
3	2	89400128	GUARDRAIL FEET

SPECIFIC NOTES:–

1. ISO METRIC THREADS TO BS3643 6H/6g

2. UNIFIED THREADS TO BS1580 CLASS 2A/2B

3. WOODRUFF KEY SLOTS TO BS4235 PART 2

4. CIRCLIP GROOVES TO BS3673 PART4

PRODUCTION NOTES:–

n1.

n2.

n3.

n4.

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GENERAL NOTES:–

1. ALL DIMENSIONS IN MM UNLESS STATED OTHERWISE

2. GENERAL TOLERANCE OF ±0.2mm UNLESS STATED OTHERWISE

3. REMOVE ALL BURRS AND SHARP EDGES

4. GENERAL TOLERANCE OF +0.1/–0.0 FOR DRILL HOLES UNLESS STATED OTHERWISE

5. ALL ANGULAR DIMENSIONS TO BE ±0.5° UNLESS OTHERWISE SPECIFIED

6. M4 BOLTS TO BE TIGHTENED TO 2.5Nm ±0.5Nm

7. M5 BOLTS TO BE TIGHTENED TO 5.0Nm ±1.0Nm

8. M6 BOLTS TO BE TIGHTENED TO 9.0Nm ±1.0Nm

9. M8 BOLTS TO BE TIGHTENED TO 21.0Nm ±2.0Nm

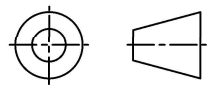
10. M10 BOLTS TO BE TIGHTENED TO 43.0Nm ±3.0Nm

DATE CHANGED	ISS	CHANGE DESC.	BY
11/06/03	A	FOR PROD'N	AF
15/12/05	B	FOR PROD'N	KO

MATERIAL:–

X
X
X

PROJECTION:–



SCALE:–	1:1 @ A3
DRAWN:–	ANDREW F
DATE:–	11/06/2003
SHEET:–	1 OF 1
CHECK'D:–	

TITLE:–

GUARDRAIL KICKBACK
FULL CLASSIC

LEWMAR

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DWG NO:–	REV
89400072	B