

**SPECIFIC NOTES:-**

1. ISO METRIC THREADS TO BS3643 6H/6g
2. UNIFIED THREADS TO BS1580 CLASS 2A/2B
3. WOODRUFF KEY SLOTS TO BS4235 PART 2
4. CIRCLIP GROOVES TO BS3673 PART 4

**PRODUCTION NOTES:-**

- n1.
- n2.
- n3.
- n4.

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**GENERAL NOTES:-**

1. ALL DIMENSIONS IN MM UNLESS STATED OTHERWISE
2. GENERAL TOLERANCE OF  $\pm 0.2\text{mm}$  UNLESS STATED OTHERWISE
3. REMOVE ALL BURRS AND SHARP EDGES
4. GENERAL TOLERANCE OF  $+0.1/-0.0$  FOR DRILL HOLES UNLESS STATED OTHERWISE
5. ALL ANGULAR DIMENSIONS TO BE  $\pm 0.5^\circ$  UNLESS OTHERWISE SPECIFIED
6. M4 BOLTS TO BE TIGHTENED TO  $22.5\text{Nm}$   $\pm 0.5\text{Nm}$
7. M5 BOLTS TO BE TIGHTENED TO  $5.0\text{Nm}$   $\pm 1.0\text{Nm}$
8. M6 BOLTS TO BE TIGHTENED TO  $9.0\text{Nm}$   $\pm 1.0\text{Nm}$
9. M8 BOLTS TO BE TIGHTENED TO  $21.0\text{Nm}$   $\pm 2.0\text{Nm}$
10. M10 BOLTS TO BE TIGHTENED TO  $43.0\text{Nm}$   $\pm 3.0\text{Nm}$

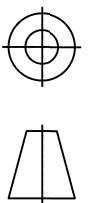
**CHANGE LOG**

DATE	ISS	CHANGE	BY
06/10/03	B	FOR#536	AT
19/02/04	C	FOR#586	AT
03/04/06	D	FOR#1255	KO

**MATERIAL:-**

85000397

**PROJECTION:-**



**SCALE:-**

1:5 @ A3

**DRAWN:-**

ARTHUR T

**DATE:-**

06/10/2003

**SHEET:-**

1 OF 1

**CHECK-D:-**

**TITLE:-**

GUARDRAIL ENGUARD  
KICKBACK, STBD

**LEWMAR**

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**DWG NO:-**

89400033

**REV**

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