



# BACK MOUNT KIT PART # HA5418

This kit is designed to retrofit a new SeaStar helm into a larger dash cut out (4.5") or reduce helm protrusion from the dash by the thickness of the dash.

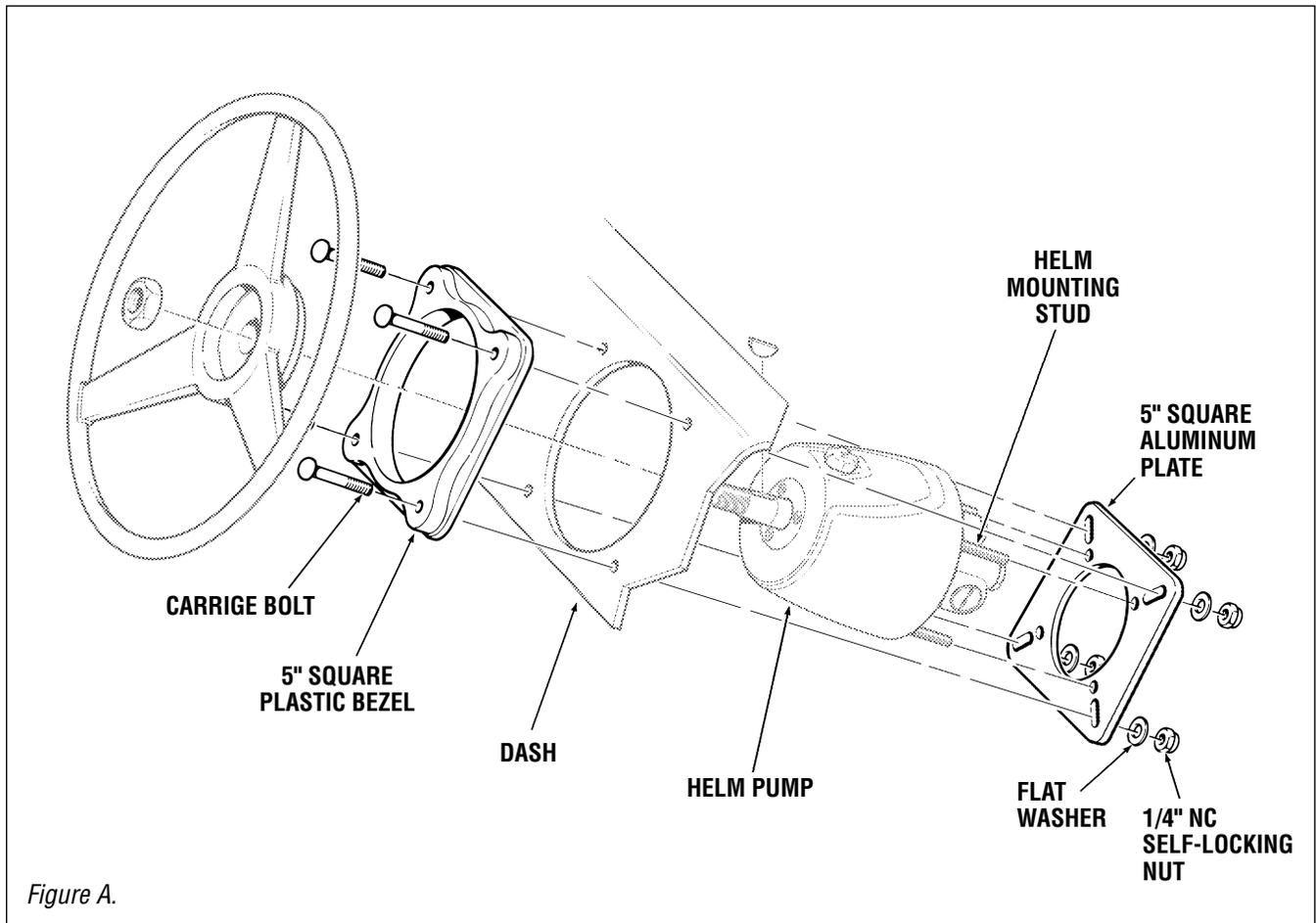


Figure A.

1. Place the Aluminum Plate over the Helm Mounting Studs.
2. Insert the Helm through the rear of the dash and insert the 4 Carriage Bolts through the Plastic Bezel, dash and Aluminum Plate.
3. Apply the Flat Washers and Nuts to the Carriage Bolts and tighten to 110in-lbs Max.
4. Fill and Purge as per your Helm instructions.
5. If your dash is new, please use the attached mounting template on page 2.



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**⚠ WARNING**

Refer to page 1 for important insallation information.

**⚠ CAUTION**

If printing or photocopying of this template is required, please check all measurements **BEFORE** you drill any holes to ensure that the template you have printed is true and correct.

Figure B.

