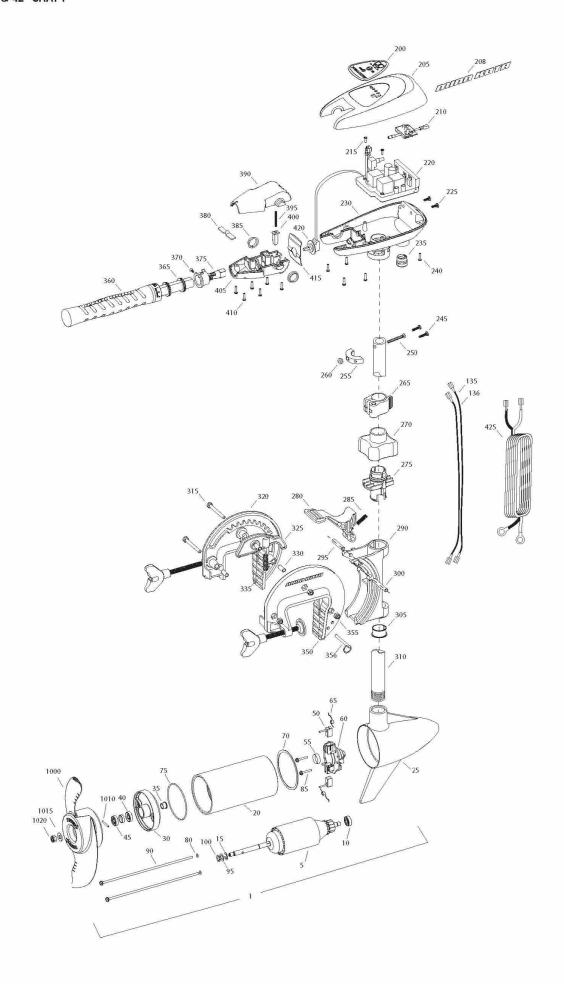
for use with "N" serial numbers
2-year warranty

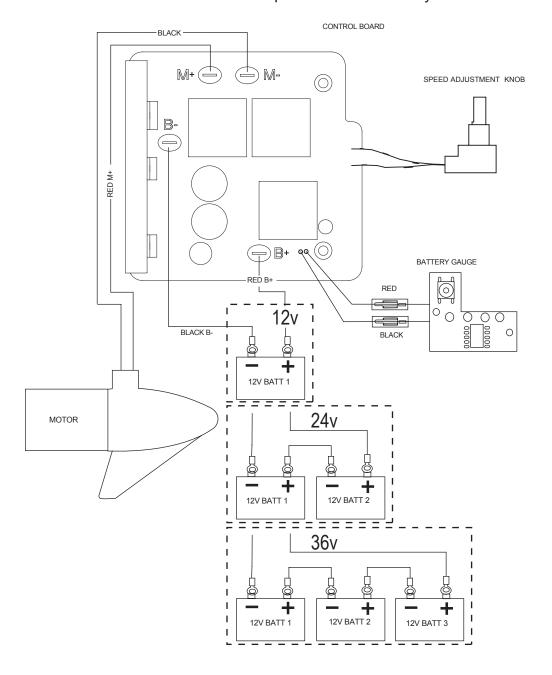


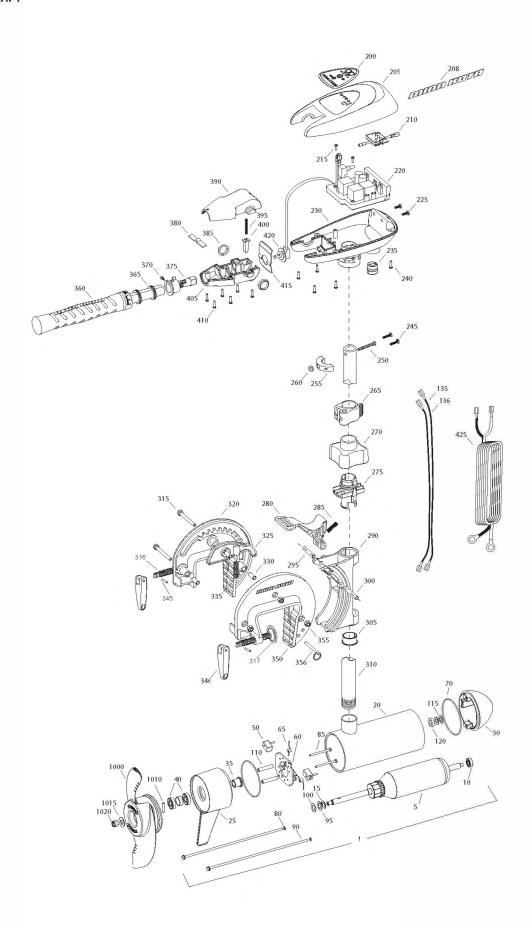
Iten	n P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N	Description	(
1	2097096	12V Motor 42" SW	1								
5	2-100-121	Armature assembly	1		2991797	Bracket assy, Composite [270-356]	1		1378170	Propeller kit	
10	140-010	Bearing	1	270	2060100	Knob, steering tension, soft	1	1000	2091170	Propeller	
15	788-015	Retaining ring	1	275	2068400	Collet	1	1010	2092600	Drive pin, small	
20	2-200-301	Center housing assemby	1	280	2064200	Lock arm	1	1015	2151726	Washer, prop, small	
25	421-336	Brush end housing assembly	1	285	2062701	Spring, lock arm	1	1020	2198400	Nut, nylock, prop, Anode	
30	2-400-337	Plain end housing assembly	1	290	2061821	Hinge	1				
35	144-049	Flange bearing	1	295	2062603	Pin, lock, ss	1				
40	880-003	Seal	1	300	2062603	Pin, lock, ss	1				
45	880-006	Seal with shield	1	305	2037301	Bushing, hinge	1				
50	188-036	Brush	2	310	2002011	Tube 36"	1				
55	725-050	Paper tube	1		2002012	Tube 42"	1				
60	738-036	Brush plate assembly	1	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3				
65	975-040	Brush spring	2	320	2771950	Bracket, right, FW	1				
70	337-036	Gasket	1	325	2067905	Cam deactivator	1				
75	701-081	O-ring, motor	1	330	2067306	Bushing, dowel 1/4 x 1/2	3				
80	701-008	O-ring, thru-bolt	2	335	2062702	Spring, cam deactivator	1				
85	830-007	Screw, 8-32	2		2881380	Clamp screw kit 2	per kit				
90	830-042	Thru-bolt	2	350	2771955	Bracket, left, FW	1				
95	990-067	Washer, steel	2	355	2263103	Nut, 1/4-20, nylock, ss	3				
100	990-070	Washer, nylatron	2	356	2062604	Pin, stop	1				
135	640-002	Leadwire, black	1								
136	640-113	Leadwire, red	1		2990956	Handle assy, 5SPD [360-410]	1				
	2888460	Seal and O-ring Kit		360	2990456	Grip/handle assy, 5SPD [360-375]	1				
					2060015	Bearing, handle	2				
200	2195654	Decal, c-box cover	1	370	2063405	Screw, #6 PFH SS	1				
205	2060296	C-box cover	1	375	2884092	Yoke / spider assy	1				
208	2325666	Decal - MinnKota	2		2302742	Spring, detent, off	1				
210	2074080	Battery meter, 12v SW	1	385	2060005	Bearing, handle pivot	2				
215	2043427	Screw, #8 x 7/8 SS	2	390	2060900	Handle pivot, top	1				
220	2184016	Control board, 12V	1		2302745	Spring, release button	1				
	2888411	Potentiometer Replacement Kit			2063700	Button, release	1				
225	2303434	Screw, #8-30 x 5/8 SS	2		2060905	Handle pivot, bottom	1				
230	2062503	Control box, VARS, SW	1		2303412	Screw, #6 x 5/8 SS	6				
235	2062905	Strain relief	1	420	2061700	Washer, pot holder	1				
240	2303412	Screw, #6 x 5/8 SS	6		2062715	Spring, handle pivot	1				
245	2263434	Screw, #8 x 1 SS	2	425	2992524	Leadwire assy, includes [235]	1				
250	2383407	Screw, #10-24 x 2 SS	1								
255	2061517	Collar, c-box	1								
260	2383124	Nut, 10-24, nylock, SS	1								
265	2991521	Cam lock/depth collar assy	1								

Qty

## THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

## Riptide 55 is 12-volt only!

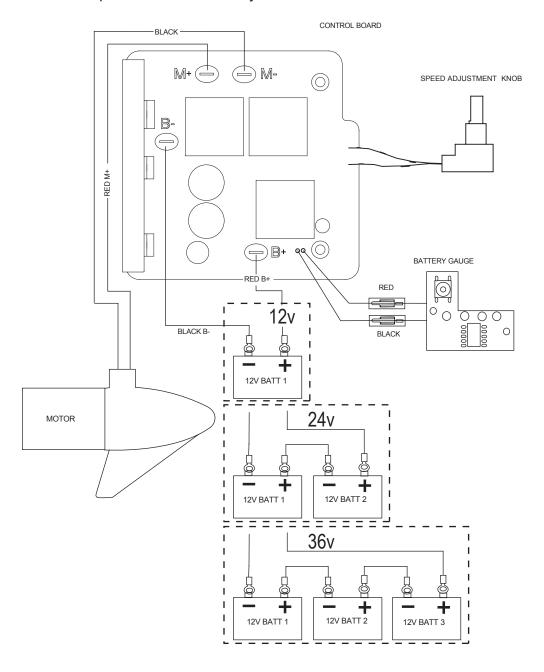


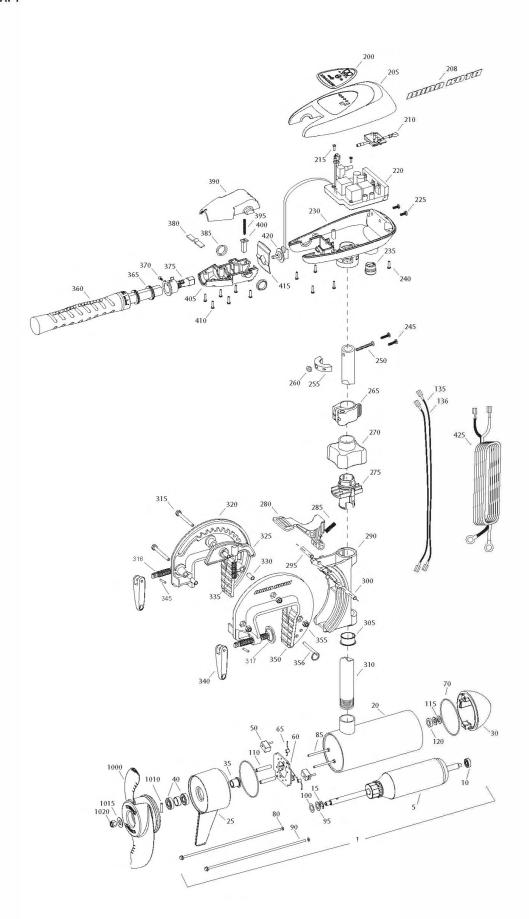


Item	P/N	Description	Qty	Item	P/N	Description	Qty	Item P/N	l Description	Qty
1	2316228	24V Motor 42" SW	1		2991798	Bracket assy, Aluminum [270-356	6] 1			
5	2-100-214	Armature assembly	1	270	2060100	Knob, steering tension, soft	1	■ 1378 <sup>-</sup>	132 Propeller kit WW2	
10	140-010	Bearing	1	275	2068400	Collet	1	<b>29948</b>	876 Propeller bag assy	
15	788-040	Retaining ring	1	280	2064200	Lock arm	1	1000 2331	160 Propeller WW2	1
20	2-200-397	Center housing assemby	1	285	2062701	Spring, lock arm	1	1010 22626	658 Drive pin, large	1
25	2-300-340	Brush end housing assembly	1	290	2061821	Hinge	1	1015 2091	701 Washer, prop, large	1
30	421-376	Plain end housing assembly STD	1	295	2062603	Pin, lock, ss	1	1020 2198		1
35	144-017	Flange bearing	1	300	2062603	Pin, lock, ss	1		• • •	
40	880-025	Seal	2	305	2037301	Bushing, hinge	1			
50	188-094	Brush	2	310	2002012	Tube 42"	1			
60	9-738-004	Brush plate assembly	1	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3			
65	975-041	Brush spring	2	316	2061301	Screw-clamp	2			
70	701-043	O-ring, motor	2	317	2331700	Washer-clamp screw	2			
80	701-009	O-ring, thru-bolt	2	320	2771949	Bracket, right, SW	1			
85	830-027	Screw, 10-32 x 2	2	325	2067905	Cam deactivator	1			
90	830-094	Thru-bolt	2	330	2067306	Bushing, dowel 1/4 x 1/2	3			
95	990-051	Washer, steel	2	335	2062702	Spring, cam deactivator	1			
100	990-052	Washer, nylatron	2		2771303	Clamp screw kit	2 per kit			
110	973-025	Spacer, brush plate	2	340	2050925	Handle, clamp	2			
115	992-010	Washer, Belleville	2	345	2052625	Roll pin	2			
120	992-045	Spacer, thrust	1	350	2771948	Bracket, left, SW	1			
135	640-018	Leadwire, black	1	355	2263103	Nut, 1/4-20, nylock, ss	3			
136	640-123	Leadwire, red	1	356	2062604	Pin, stop	1			
	2889460	Seal and O-ring Kit								
					2990957	Handle assy, VARS [360-410]	1			
200	2195659	Decal, c-box cover	1	360	2990456	Grip/handle assy, VARS [360-375	5] 1			
205	2060296	C-box cover	1	365	2060015	Bearing, handle	2			
208	2325666	Decal - MinnKota	2	370	2063405	Screw, #6 PFH SS	1			
210	2074081	Battery meter, 24v SW	1	375	2884092	Yoke / spider assy, VARS	1			
215	2043427	Screw, #8 x 7/8 SS	2	380	2302742	Spring, detent, off	1			
220	2184017	Control board, 24/36V	1	385	2060005	Bearing, handle pivot	2			
	2888411	Potentiometer Replacement Kit		390	2060900	Handle pivot, top	1			
225	2303434	Screw, #8-30 x 5/8 SS	2	395	2302745	Spring, release button	1			
230	2062503	Control box, VARS, SW	1	400	2063700	Button, release	1			
235	2062905	Strain relief	1	405	2060905	Handle pivot, bottom	1			
240	2303412	Screw, #6 x 5/8 SS	6	410	2303412	Screw, #6 x 5/8 SS	6			
245	2263434	Screw, #8 x 1 SS	2							
250	2383407	Screw, #10-24 x 2 SS	1	415	2062715	Spring, handle pivot	1			
255	2061517	Collar, c-box	1	420	2061700	Washer, pot holder	1			
260	2383124	Nut, 10-24, nylock, SS	1	425	2992523	Leadwire assy, includes [235]	1			
265	2991521	Cam lock/depth collar assy	1							

## THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Riptide 80 is 24-volt only!





Item	P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N
1	2316288	36V Motor 52" SW	1						
5	2-100-216	Armature assembly	1		2991798	Bracket assy, Aluminum [270-356]	1		
10	140-010	Bearing	1	270	2060100	Knob, steering tension, soft	1		
15	788-040	Retaining ring	1	275	2068400	Collet	1		
20	2-200-310	Center housing assemby	1	280	2064200	Lock arm	1		
25	2-300-340	Brush end housing assembly	1	285	2062701	Spring, lock arm	1		
30	421-376	Plain end housing assembly STD	1	290	2061821	Hinge	1		
35	144-017	Flange bearing	1	295	2062603	Pin, lock, ss	1		
40	880-025	Seal	2	300	2062603	Pin, lock, ss	1		
50	188-094	Brush	2	305	2037301	Bushing, hinge	1		
60	9-738-004	Brush plate assembly	1	310	2002014	Tube 52"	1		
65	975-041	Brush spring	2	315	2063501	Bolt 1/4-20 x 2 3/8", ss	3		
70	701-043	O-ring, motor	2	316	2051301	Screw-clamp	2		
80	701-009	O-ring, thru-bolt	2	317	2331700	Washer-clamp screw	2		
85	830-027	Screw, 10-32 x 2	2	320	2771949	Bracket, right, SW	1		
90	830-096	Thru-bolt	2	325	2067905	Cam deactivator	1		
95	990-051	Washer, steel	2	330	2067306	Bushing, dowel 1/4 x 1/2	3		
100	990-052	Washer, nylatron	2	335	2062702	Spring, cam deactivator	1		
110	973-025	Spacer, brush plate	2		2771303	Clamp screw kit 2	per kit		
115	992-010	Washer, Belleville	2	340	2050925	Handle, clamp	2		
120	992-045	Spacer, thrust	1	345	2052625	Roll pin	2		
135	640-018	Leadwire, black	1	350	2771948	Bracket, left, SW	1		
136	640-123	Leadwire, red	1	355	2263103	Nut, 1/4-20, nylock, ss	3		
•	2889460	Seal and O-ring Kit		356	2062604	Pin, stop	1		
200	2095604	Decal, c-box cover	1		2990957	Handle assy, VARS [360-410]	1		
205	2060296	C-box cover	1	360	2990456	Grip/handle assy, VARS [360-375]	1		
208	2325666	Decal - MinnKota	2	365	2060015	Bearing, handle	2		
210	2074082	Battery meter, 36v SW	1	370	2063405	Screw, #6 PFH SS	1		
215	2043427	Screw, #8 x 7/8 SS	2	375	2884092	Yoke / spider assy, VARS	1		
220	2184017	Control board, 24/36V	1	380	2302742	Spring, detent, off	1		
	2888411	Potentiometer Replacement Kit		385	2060005	Bearing, handle pivot	2		
225	2303434	Screw, #8-30 x 5/8 SS	2	390	2060900	Handle pivot, top	1		
230	2062503	Control box, VARS, SW	1	395	2302745	Spring, release button	1		
235	2062905	Strain relief	1	400	2063700	Button, release	1		
240	2303412	Screw, #6 x 5/8 SS	6	405	2060905	Handle pivot, bottom	1		
245	2263434	Screw, #8 x 1 SS	2	410	2303412	Screw, #6 x 5/8 SS	6		
250	2383407	Screw, #10-24 x 2 SS	1	415	2062715	Spring, handle pivot	1		
255	2061517	Collar, c-box	1	420	2061700	Washer, pot holder	1		
260	2383124	Nut, 10-24, nylock, SS	1	425	2992523	Leadwire assy, includes [235]	1		
265	2991521	Cam lock/depth collar assy	1						
		,							

Item P/N

**1378132** 

■ 2994876

1000 2331160

1010 2262658 1015 2091701

1020 2198401

Description

Propeller kit WW2

Propeller bag assy

Washer, prop, large

Nut, nylock, prop, Anode

Propeller WW2 Drive pin, large

Description

## THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Riptide 101 is 36-volt only!

